Application and Contract for Exhibit Space

Palliative and Supporting Care in Oncology Symposium Symposium Dates: November 16-17, 2018 Exhibit Date: November 16, 2018

Hilton San Diego Bayfront – San Diego, CA

Palliative and Supportive Care November 16-17, 2018 In Oncology Symposium San Diego Expront San Diego California Pallioncare | Paulionet8



Need Help? Contact palloncexhibits@spargoinc.com | 703-631-6200 | 800-564-4220

Exhibit Fee: \$1500; includes one 6' L x 42" H draped table, one stool, carpet, three complimentary full registrations, and perimeter security service. Exhibitors are limited to tabletop displays only. Freestanding displays are not permitted.

Step 1: Contact Information (Contact information for the Exhibitor Directory can be provided online after your application has been approved)

Company Name for Exhibitor Directory				
Contact		_Title		
Phone	Email			
Website	۵ ما ما به م			
City	StateZ	Zip	Country	
How did you hear about this meeting?				

□ I would like to receive communication from ASCO and SPARGO, Inc. regarding exhibiting opportunities at current and future ASCO meetings. To opt out of receiving these messages at any time, contact <u>compliance.expo@spargoinc.com</u>.

Step 2: Products or Services to be featured (required for approval)

Step 3: Location Preferences	(floor plan subject to change without notice)
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1st Choice ______ 2nd Choice ______ 3rd Choice ______

Step 4: Exhibitor Directory

All exhibitors receive a complimentary, basic listing in the print and online Exhibitor Directory, which includes the company name, address, and website. Get the most out of your exhibit experience by upgrading to the **Premium Exhibitor Directory Listing**. This expanded listing includes the items listed above, PLUS

- 500 character paragraph in print, online, and in the mobile app
- Company logo in the online and mobile listing
- Enhanced listing icon on online floor plan and exhibitor list

□ Yes, upgrade my Exhibitor Directory listing to the Premium Listing (\$400)

Step 5: Payment

Exhibit Fee:	\$1500	
Premium Directory Listing:	\$400	
Total Amount Due:	Ś	

100% payment is due with this application. Full payment required to secure exhibit space. Payment must accompany application to exhibit for the company to receive points under the *Guidelines on Prioritizing the Selection of Exhibit Space and Hotel Accommodations*. Failure to make payments does not release the contracted or financial obligation of Exhibitor.

Credit Card Payment

Email completed application to exhibitcontracts@spargoinc.com and then call the Exhibits Finance Department at 703-631-6200 or 800-564-4220 with credit card.

Check Payment

Make checks payable to ASCO.

Mail check with copy of application to ASCO Exhibits Mgmt., c/o SPARGO, Inc. 11208 Waples Mill Road, Suite 112 Fairfax, VA 22030

Step 6: Cancellation Policy and Acknowledgement

No refund if exhibiting company cancels. Cancellation of exhibit space includes cancellation of full Symposium registrations allotted with exhibit space. Full refund if meeting is canceled by ASCO without cause.

I acknowledge that as an authorized representative of the above stated Exhibitor, I agree to the payment and cancellation terms included in this agreement. Furthermore, I have received, reviewed, and agree that Exhibitor will comply with the *Policies for Exhibitors and Other Organizations at ASCO Meetings*. Exhibitor agrees to receive all written and electronic correspondence from ASCO, SPARGO, Inc., and official event contractors related to the 2018 and 2019 Palliative and Supporting Care in Oncology Symposia. This exhibit space application will become a contract upon Exhibitor's authorized signature and ASCO's acceptance and approval.

Exhibitor Signature		Date		
Printed Name		Phone		
Internal Use Only				
Authorized Signature	Date	Acct #	Table #	